**DESCRIPTION**
Lotrène® LA0710 is mainly recommended for the extrusion coating at high speed. It contains no additive.

**PROPERTIES**
The structure of Lotrène® LA0710 allows it to be used for thin gauge coating at very high speeds onto various substrates.

Lotrène® LA0710 has good mechanical properties, low neck-in and excellent heat sealability. It exhibits also a good adhesion to both porous and non-porous substrates.

<table>
<thead>
<tr>
<th>POLYMER PROPERTIES</th>
<th>VALUE</th>
<th>UNIT</th>
<th>TEST METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Melt Flow Index</td>
<td>8.0</td>
<td>g/10 min.</td>
<td>ASTM D1238-</td>
</tr>
<tr>
<td>Density @ 23 °C</td>
<td>0.918</td>
<td>g/cm3</td>
<td>ASTM D1505-</td>
</tr>
<tr>
<td>Crystalline Melting Point</td>
<td>105</td>
<td>°C</td>
<td>ASTM E794-</td>
</tr>
<tr>
<td>Vicat Softening Point</td>
<td>87</td>
<td>°C</td>
<td>ASTM D1525-</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>COATING PROPERTIES</th>
<th>VALUE</th>
<th>UNIT</th>
<th>TEST METHOD</th>
</tr>
</thead>
<tbody>
<tr>
<td>Minimal coating weight</td>
<td>6</td>
<td>g/m²</td>
<td>Internal</td>
</tr>
<tr>
<td>Neck-in</td>
<td>10</td>
<td>%</td>
<td>Internal</td>
</tr>
</tbody>
</table>

(Coating condition: Extruder: 32 L/D, Screw diameter: 75 mm, Screw speed: 50 rpm, Die gap: 0.7 mm, Die width: 500 mm, Air gap: 145 mm, Melt temperature 320 deg C.)

**PROCESSING**
Lotrène® LA0710 can be easily processed on all standard extrusion coating machines. However, in order to obtain the best uniform thickness and width, it is advisable to use an extruder with an L/D ratio at least 20:1, the melt temperature is suggested to be in the range of 330-280 °C.

The output depends on the nature of the substrate, the thickness of the coating and the temperature of the material.

**APPLICATIONS**
Coating and/or Lamination of:
- Paper
- Paper board
- Aluminum
- Cellophane film
- Photographic paper
- Polymer film
- Tarpaulin
- Paper / Aluminum
- PE Film / Aluminum
HANDLING & STORAGE
Polyethylene products should be stored in their original packaging or in clean appropriate silos. The products should be stored in a dry and well-ventilated area and should not be exposed to direct sunlight and/or heat in any form since this may adversely affect their properties. As a general rule, our products should not be stored for more than three months from receipt date.

SAFETY
Under normal conditions Lotrène® products do not present a toxic hazard through skin contact or inhalation. For detailed information please refer to the Safety Data Sheet.

FOOD CONTACT & REACH
Lotrène® polyethylene products manufactured by Qatar Petrochemical Company (QAPCO) Q.S.C. comply with US, EU and other food contact legislations. Limitations may apply. All QAPCO Lotrène products are complying with REACH Regulation 1907/2006/EC. The aims of this regulation are to improve the protection of human health and the environment through better and earlier identification of the intrinsic properties of chemical substances. Please contact your Muntajat representative for detailed compliance certificates.

NOT SUITABLE FOR PHARMACEUTICAL OR MEDICAL APPLICATIONS

TECHNICAL DISCLAIMER
The values reported in this technical data sheet are the results of tests carried out in accordance with standard test procedures in a laboratory environment. Actual properties may vary depending on batch and extrusion conditions. Therefore, these values should not be used for specification purposes. Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question, and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suitable for, and the information is applicable to, the user’s specific application. QAPCO does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, expressed or implied, or allegedly arising from any usage of any trade or from any course of dealing, in connection with the use of the information contained herein or the product itself. The user expressly assumes all risks and liabilities, whether based in contract, tort or otherwise, in connection with the use of the information contained herein or the product itself. Trademarks may not be used in any manner other than expressly authorized in a written agreement and no trademark or license rights of any kind are granted hereunder, by implication or otherwise.

QAPCO Qatar Petrochemical Company (QAPCO) Q.P.J.S.C.
P. O. Box 50155, Mesaieed, State of Qatar
Tel : (+974) 4477 7111, Fax : (+974) 4477 1346
www.qapco.com